

SECTION 1 - GENERAL

CONTENTS

| Section | Page |
|--|--------|
| 1.1 General | 1 - 3 |
| 1.3 Introduction | 1 - 3 |
| 1.5 Three-view Drawing | 1 - 5 |
| 1.11 Required descriptive data | 1 - 6 |
| 1.13 Engine | 1 - 7 |
| 1.15 Propeller | 1 - 8 |
| 1.17 Fuel | 1 - 8 |
| 1.19 Oil | 1 - 9 |
| 1.21 Maximum certified weights | 1 - 10 |
| 1.23 Typical aircraft weights | 1 - 11 |
| 1.25 Cabin and entry dimensions | 1 - 12 |
| 1.27 Baggage space and entry dimensions | 1 - 12 |
| 1.29 Specific loading | 1 - 12 |
| 1.31 Symbols, abbreviation and terminology | 1 - 13 |
| 1.41 Conversion of units | 1 - 17 |

INTENTIONALLY LEFT BLANK

1.1 GENERAL

1.1.1 Classification of the aircraft

The Z 242 L aircraft is designed for basic and advanced training, touring flights and acrobatics training. When equipped with appropriate optional equipment it is suitable for training in night and instrument flights, radio navigation flights, flight acc. to IFR conditions and glider and banner towing.

The Z 242 L is a low wing, single engine cantilever monoplane of all-metal structure, two-seat arrangement, with tricycle fixed landing gear with nose leg.

The power plant consists of the TEXTRON Lycoming AEIO-360-A1B6 piston engine and three-blade constant-speed hydraulically controlled MTV-9-B-C/C-188-18a or Hartzell HC-C3YR-4BF/FC 6890 propeller.

1.1.2 Manufacturer

**ZLIN AIRCRAFT a.s.
765 02 OTROKOVICE,
CZECH REPUBLIC**

Tel.: +420/725 266 711

Fax: +420/226 013 830

E-mail: info@zlinaircraft.eu

Web: www.zlinaircraft.eu

1.3 INTRODUCTION

THIS FLIGHT MANUAL CONTAINS INFORMATION NECESSARY FOR THE PILOT WHICH SHOULD BE PROVIDED IN COMPLIANCE WITH THE REQUIREMENTS OF THE FAR PART 23, INCLUSIVE THE COMPLEMENTARY DATA, CONSIDERED BY THE AIRCRAFT MANUFACTURER.

This Flight manual contains operational procedures which allow to meet the output characteristics as given below in this manual.

Additionally, this manual contains the basic information for the necessary maintenance works which are necessary to maintain the performance and characteristic of the aircraft during its operation at the level as it was at a new aircraft.

Before a flight, the pilot is required to read the whole content of this Manual, including all Supplements, as listed in the Chapter 9.

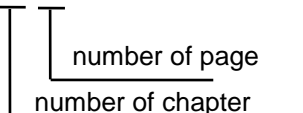
DESCRIPTION OF MANUAL

AIRCRAFT FLIGHT MANUAL OF THE Z 242L AIRCRAFT meets the requirements specification for pilot manual **GAMA SPECIFICATION No. 1**, issued: February 15, 1975 Revised: October 18, 1996 Revision No. 2.

NUMBERING OF PAGES AND FIGURES

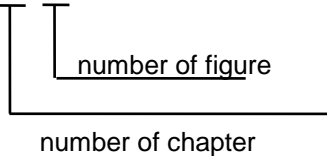
PAGES NUMBERING

Example: page 1-10



FIGURES NUMBERING

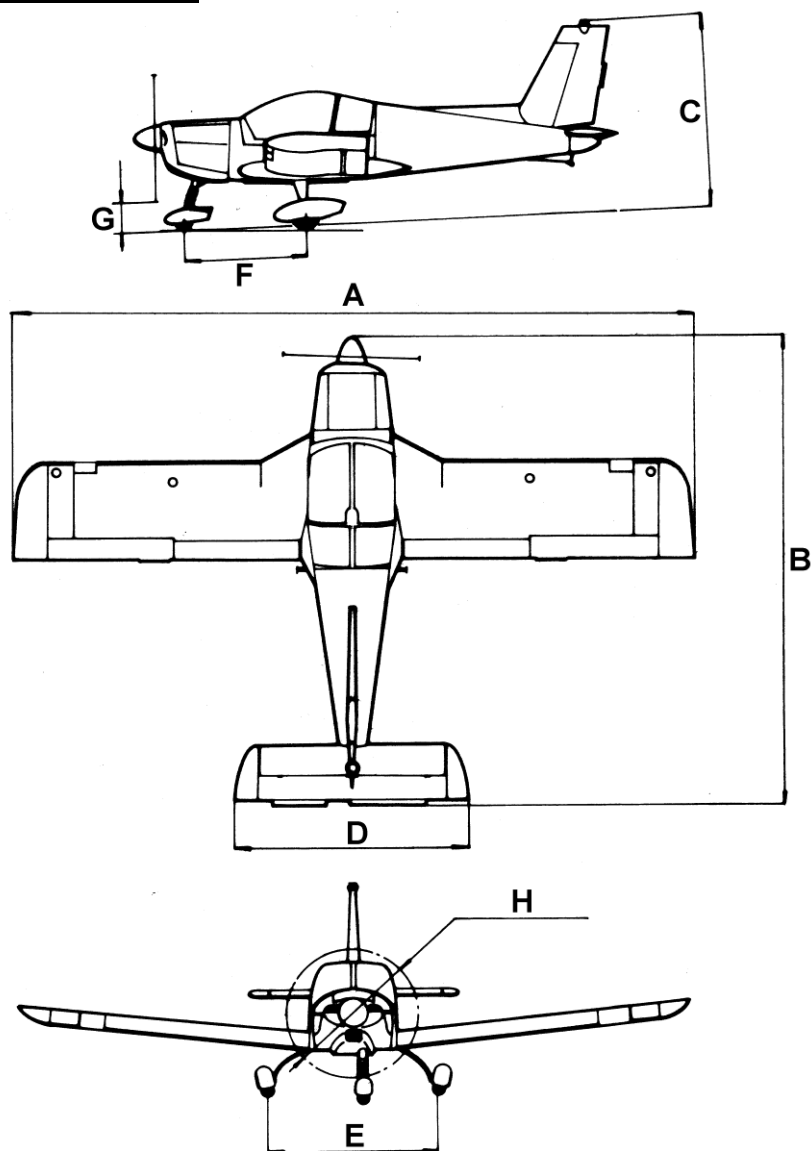
Example: *Fig. 7 - 4*



NOTE

The number of figure is written in *italics*.

1.5 THREE-VIEW DRAWING



| Data | Note | Dimension in | |
|------------------|------------------------------|--------------|-------|
| | | m | ft |
| A | | 9.340 | 30.64 |
| B | | 6.940 | 22.77 |
| C | | 2.950 | 9.68 |
| D | | 3.200 | 10.50 |
| E | | 2.330 | 7.64 |
| F | | 1.755 | 5.76 |
| G with propeller | MTV-9-B-C/C-188-18a | 330 | 1.10 |
| | Hartzell HC-C3YR-4BF/FC 6890 | 380 | 1.24 |
| H with propeller | MTV-9-B-C/C-188-18a | 1.880 | 6.17 |
| | Hartzell HC-C3YR-4BF/FC 6890 | 1.780 | 5.84 |

Fig. 1-1

1.11 REQUIRED DESCRIPTIVE DATA

1.11.1 Dimensions

| | | |
|---------------------------------|--------------------------------|--------------|
| Wing span | 9,340 m | 30,64 ft |
| Length | 6,940 m | 22,77 ft |
| Height | 2,950 m | 9,68 ft |
| Wing: | | |
| - depth (constant) | 1,420 m | 4,66 ft |
| - dihedral | 6° | |
| - MAC length | 1,5044 m | 4,94 ft |
| - area | 13,860 m ² | 149,19 sq.ft |
| Ailerons: | | |
| - deflection up | 21°±1° | |
| - deflection down | 17°±1° | |
| - area 2 x 0,704 m ² | 1,408 m ² | 15,16 sq.ft |
| Wing flaps: | | |
| - position: RETRACTED | 0° | |
| TAKE-OFF | 14°±1 | |
| LANDING | 37°±1° | |
| - area 2x0,704 m ² | 1,408 m ² | 15,16 sq.ft |
| Horizontal tail unit (HTU): | | |
| - elevator deflection: | +0° | |
| - up | 34° ^{-1°} | |
| - down | 31°±1° | |
| - stabiliser area | 1,230 m ² | 13,24 sq.ft |
| - elevator area | 1,368 m ² | 14,73 sq.ft |
| - HTU total area | 2,598 m ² | 27,97 sq.ft |
| Vertical tail unit (VTU) : | | |
| - rudder deflection: | | |
| - right | 30°±2° | |
| - left | 30°±2° | |
| - fin area | 0,540 m ² | 5,81 sq.ft |
| - rudder area | 0,810 m ² | 8,72 sq.ft |
| - VTU total area | 1,350 m ² | 14,53 sq.ft |
| Landing gear: | | |
| - wheel track | 2,330 m | 7,64 ft |
| - wheel base | 1,755 m | 5,76 ft |
| - wheel size: | | |
| a) with BARUM tires | | |
| - main landing gear tire | 420 x 150 mm (16,5 x 5,9 inch) | |
| - nose wheel tire | 350 x 135 mm (13,8 x 5,3 inch) | |
| b) with GOODYEAR tires | | |
| - main landing gear tire | 6.00-6.5 inch | |
| - nose wheel tire | 5.00-5 inch | |

Tire pressure:

- main landing gear tire (is identical for wheels both with BARUM tires and with GOODYEAR tires):

190 \pm 10 kPa 28 \pm 2 p.s.i.

- nose wheel tire (wheel with BARUM tire):

250 \pm 10 kPa 36 \pm 2 p.s.i.

- (wheel with GOODYEAR tire):

180 \pm 10 kPa 26 \pm 2 p.s.i.

Air-pressure in the hydropneumatic nose
shock absorber:

400 $\begin{smallmatrix} +10 \\ -40 \end{smallmatrix}$ kPa 58 $\begin{smallmatrix} +2 \\ -6 \end{smallmatrix}$ p.s.i.

1.13 **ENGINE**

Manufacturer: **TEXTRON Lycoming, Williamsport, Pennsylvania, USA**

Type: Lycoming AEIO - 360 - A1B6

Cylinder bore: 130,175 mm 5,125 inch

Stroke: 111,125 mm 4,375 inch

Total cylinder volume: 5,92 litres 360,97 cu.inch

Compression ratio: 8.7 : 1

Rotating as viewed from the rear: clockwise

Engine Power - Speed - Consumption - Manifold Pressure:

| Power setting | Power | | Engine speed | Consumption | | Manifold Pressure | | Mixture |
|---|-------|-----|--------------|-------------|-----------|-------------------|--------|--|
| | kW | HP | R.P.M. | l/h | US gal./h | kPa | in. Hg | |
| Maximum continuous MC | 149 | 200 | 2700 | 61 | 16,1 | MAX (FULL) | | Mixture set for maximal power |
| Cruising PC (75% MC) | 112 | 150 | 2450 | 46,5 | 12,3 | 82,0 | 25,0 | |
| Economy EC (65% MC) | 94 | 126 | 2350 | 40 | 10,6 | 78,0 | 23,0 | |
| Best Economy B.E. (65% MC) | 86 | 115 | 2350 | 32 | 8,5 | 78,0 | 23,0 | Mixture leaned for B.E. power setting |

Nominal values in 0 ft (0 m) ISA.

Fig. 1-2

1.15 **PROPELLER**

- a) Type: **MTV-9-B-C/C-188-18a**
 Manufacturer: MT-PROPELLER ENTWICKLUNG GmbH Germany
 Number of blades: 3
 Propeller diameter: 1880 mm 74,0 inch
- b) Type: **Hartzell HC-C3YR-4BF/FC 6890**
 Manufacturer: HARTZELL PROPELLER INC. U.S.A
 Number of blades: 3
 Propeller diameter: 1780 mm 70,1 inch

1.17 **FUEL**

Aviation gasoline **100** or **100 LL** (100/130 octane).

CAUTION:

- (1) USE OF AVGAS OF OCTANE GRADE LESS THAN 100 OCTANES AND USE ANY AUTOMOTIVE GAS IS PROHIBITED.
- (2) PERMANENT USE OF THE AVIATION GASOLINE WITH CONTENT OF **TETRAETHYL LEAD** (TEL) GREATER THAN 0,05% BY VOLUME (2 ml TEL/U.S.GAL) MAY CAUSE INCREASED SEDIMENTATION OF LEAD. THIS MUST BE CONSIDERED IN THE COURSE OF MAINTENANCE PROCEDURES.

NOTE:

Supplementary information about use of aviation gasoline other than 100 or 100LL are contained in the engine manufacturer's Service Instruction No. 1070 (latest applicable issue).

| Item | Category | | | | | |
|----------------------|---------------|---------|-------------|---------|------------|---------|
| | Acrobatic (A) | | Utility (U) | | Normal (N) | |
| | litres | U.S.gal | litres | U.S.gal | litres | U.S.gal |
| Total fuel quantity | 120 | 32,0 | 120 | 32,0 | 230 | 61 |
| Usable fuel quantity | 116 | 30,6 | 116 | 30,6 | 224 | 59,1 |

Fig. 1-3

1.19 OIL

1.19.1 For the first 50 flight hours only mineral aviation oil of the viscosity class according to the table for the Lycoming AEIO-360-A1B6 engine should be used.

For further operation mineral, ashless dispersant or synthetic aviation oils of viscosity class according to the table or equivalent oil types approved by the engine manufacturer may be used.

1.19.2 Table of recommended oils and inlet oil temperatures

| Average outside air temperature | | Recommended oil viscosity class-SAE | | Inlet oil temperatures | | | |
|-----------------------------------|------------|-------------------------------------|---------------------------|------------------------|-----------|---------|-----|
| °C | °F | Mineral oils | Dispersive oils (ashless) | Desired | | Maximum | |
| | | | | °C | °F | °C | °F |
| above +27 | above +80 | 60 | 60 | 82 | 180 | 118 | 244 |
| above +16 | above +60 | 50 | 40 or 50 | | | | |
| -1 to +32 | +30 to +90 | 40 | 40 | | | | |
| -18 to +21 | 0 to +70 | 30 | 40, 30 or 20W40 | 77 | 170 | 107 | 225 |
| under -12 | under +10 | 20 | 30 or 20W30 | 71 | 160 | 99 | 210 |
| Whole operation temperature range | | - | 15W50 or 20W50 | 71 - 82 | 160 - 180 | 118 | 244 |

Fig. 1-4

NOTE:

- (1) Synthetic and semi-synthetic oils shall not be added and mixed with the other kinds of oil.
- (2) Low oil temperature may be particularly increased by installation of winterization screens in the front engine cowl.
- (3) The other supplementary information for using the oils are currently published in the Textron Lycoming Service Instruction No. 1014 (last issue).
- (4) Inlet oil temperature values are applied for oils published in the "Table of recommended oils" only. Maximal inlet temperature for MS 20 engine oil is 85°C (185°F)
- (5) Inlet oil temperatures are affected by outside air temperature.

1.19.3 Oil Quantity in Sump

| Kinds of operations | Maximum quantity | | Minimum quantity | |
|---------------------|------------------|--------|------------------|--------|
| | litres | quarts | litres | quarts |
| Normal operation | 7.6 | 8 | 3.8 | 4 |
| Acrobatic operation | 5.7 | 6 | 4.7 | 5 |

Fig. 1-5

1.21 MAXIMUM CERTIFIED WEIGHTS

1.21.1 Maximum Take-off and Landing Weight

| Category | | Maximum take-off weight | | Maximum landing weight | |
|-----------|-----|-------------------------|------|------------------------|------|
| | | kg | lb | kg | lb |
| Acrobatic | (A) | 970 | 2140 | 970 | 2140 |
| Utility | (U) | 1020 | 2250 | 1020 | 2250 |
| Normal | (N) | 1090 | 2400 | 1050 | 2315 |

Fig. 1-6

1.21.2 Maximum Permissible Variable Load

| Category | | Maximum permissible variable load | |
|-----------|-----|-----------------------------------|-----|
| | | kg | lb |
| Acrobatic | (A) | 240 | 530 |
| Utility | (U) | 290 | 640 |
| Normal | (N) | 360 | 795 |

Fig. 1-7

CAUTION:

MAXIMAL PERMISSIBLE VARIABLE LOAD:

- | | | |
|-----|--|--|
| (1) | PILOT SEATS | - L242.8110/8120 2x100 kg (2x220 lb) - E242.8110/8120 2x100 kg (2x220 lb) |
| (2) | BAGGAGE COMPARTMENT NORMAL category only | 20 kg (44 lb) |
| (3) | MAXIMUM PERMISSIBLE TOTAL LOAD (1)+(2) NORMAL category only | - L242.8110/8120 220 kg (485 lb) - E242.8110/8120 220 kg (485 lb) |

CAUTION:

IF ANY APPROVED ADDITIONAL EQUIPMENT (e.g. APPLIANCES, NAV SYSTEM, ELT, etc.), IS INSTALLED IN THE BAGGAGE COMPARTMENT, REDUCE THE BAGGAGE WEIGHT BY THE INSTALLED EQUIPMENT WEIGHT.

1.23 TYPICAL AIRCRAFT WEIGHTS

1.23.1 Theoretical Basic Empty Weight

| Category | | Basic empty weight (theoretical) | |
|-----------|-----|-------------------------------------|-------------------------------|
| | | kg | lb |
| Acrobatic | (A) | 745 ± 2 % * 755 ± 2 % ** | 1642 ± 2 % * 1664 ± 2 % ** |
| Utility | (U) | | |
| Normal | (N) | | |

* applicable for aircraft equipped with MTV propeller

** applicable for aircraft equipped with Hartzell propeller

Fig. 1-8

1.23.2 Actual Basic Empty Weight

The actual basic empty weight is described in Subsection 6.3 of this AFM.

1.25 CABIN AND ENTRY DIMENSIONS

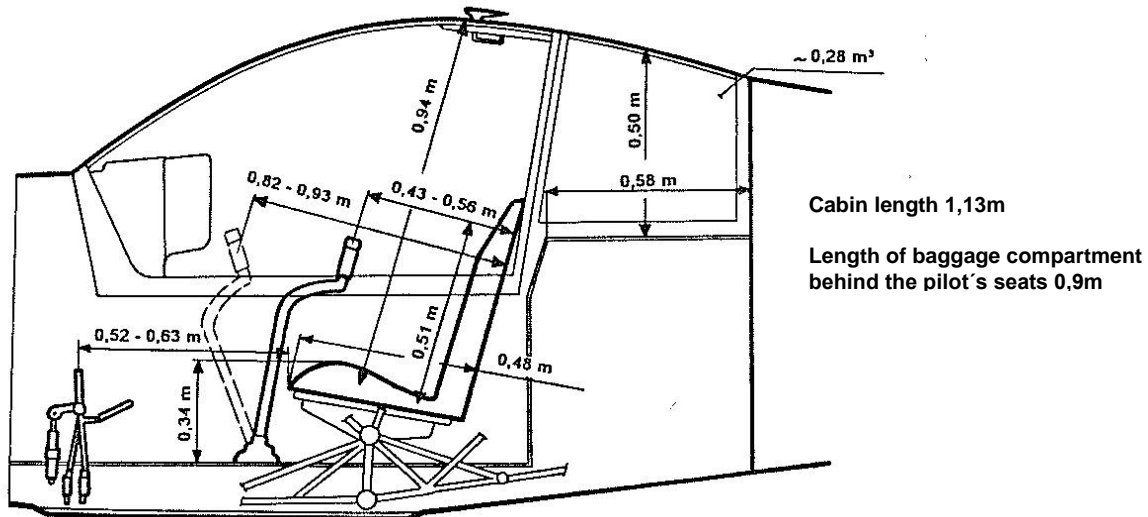


Fig. 1-9

1.27 BAGGAGE SPACE AND ENTRY DIMENSIONS

The dimensions of aircraft baggage compartment are described on Figure 1-9.

1.29 SPECIFIC LOADINGS

| Category | | Loading | | | |
|-----------|-----|-----------------------|----------|------------------------|-------|
| | | Specific wing loading | | Specific power loading | |
| | | kg/m2 | lb/sq.ft | kg/kW | lb/HP |
| Acrobatic | (A) | 70 | 14.3 | 6.51 | 10.7 |
| Utility | (U) | 73.6 | 15.1 | 6.85 | 11.3 |
| Normal | (N) | 78.6 | 16.1 | 7.32 | 12.0 |

Fig. 1-10

1.31. SYMBOLS, ABBREVIATION AND TERMINOLOGY

(a) Airspeed Symbols and General Terminology:

- IAS** - Indicated Airspeed means the speed of an aircraft as shown on its pitot static airspeed indicator calibrated to reflect standard atmosphere adiabatic compressible flow at sea level uncorrected for airspeed systems errors.
- CAS** - Calibrated Airspeed means the Indicated Airspeed of an aircraft, corrected for position and instrument error. Calibrated Airspeed is equal to the True Airspeed in standard atmosphere at sea level.
- EAS** - Equivalent Airspeed means the calibrated airspeed of an aircraft, corrected for adiabatic compressible flow for the particular altitude. Equivalent airspeed is equal to calibrated airspeed in standard atmosphere at sea level.
- TAS** - True Airspeed means the airspeed of an aircraft relative to undisturbed air. True airspeed is equal to equivalent airspeed multiplied by $(\rho_0/\rho)^{1/2}$, where:
 ρ_0 = specific weight of air in zero altitude
 ρ = specific weight of air in given altitude
- V_A** - Design Manoeuvring Speed is the maximum speed at which application of full available aerodynamic control will not overstress the aircraft.
- V_{NE}** - Never Exceed Speed is the speed limit that may not be exceeded at any time.
- V_{NO}** - Maximum Structural Cruising Speed is the speed that should not be exceeded in smooth air and then only with caution.
- V_{s0}** - Stalling Speed or the Minimum Steady Flight Speed at which the aircraft is controllable in the landing configuration.
- V_{s1}** - Stalling Speed or the Minimum Steady Flight Speed at which the aircraft is controllable.
- V_{FE}** - Maximum Flaps Extended Speed is the highest speed permissible with wing flaps in prescribed extended position.
- V_x** - Means speed for max. angle of climb.
- V_y** - Means speed for max. rate of climb.

(b) Meteorological Terminology:

ISA -

International Standard Atmosphere

- Air is a perfectly dry gas;
- Temperature at sea level is 15°C;
- Pressure at sea level is $1,013250 \times 10^5 \text{ Pa}$ (29.92 in Hg) (1013.25 millibar);
- The temperature gradient from sea level up to an altitude at which the temperature reaches the value of -56.5°C , is $3.25^\circ\text{C}/500 \text{ m}$ ($1.98^\circ\text{C}/1\,000 \text{ ft}$);
- Density (specific gravity) at sea level, under the above conditions, is 1.2250 kg/m^3 ; ρ is the density corresponding to the given altitude; and relative density ρ/ρ_0 is designated as σ .

OAT -

Outside Air Temperature is the free air static temperature, obtained either from in-flight temperature indications or ground meteorological sources, corrected for instrument error and compressibility effects.

Indicated Pressure Altitude -

The figure actually indicated by the altimeter when the barometric subscale is adjusted to **1013,2 hPa (29,92 in.Hg)**

Pressure Altitude -

It is the indicated pressure altitude corrected for position and instrument error. In this Flight Manual, altimeter instrument errors are assumed to be zero.

(c) Weights and centre of gravity position terminology:

Reference Datum -

An imaginary plane (vertical when the aircraft is positioned horizontally) from which all-horizontal distances are measured for balance purposes. At the Z 242 L aircraft this plane is equal to the firewall rear side.

Arm -

The horizontal distance from the reference datum to the centre of gravity (C.G.) of an item or the whole aircraft.

Static Moment -

The product of a particular item weight or the total aircraft weight multiplied by its arm.

Centre of Gravity (C.G.) –

The position of the resultant of all mass forces.

C.G. Position –

The position of the aircraft's centre of gravity expressed in percentage of Mean Aerodynamic Chord (MAC) length.

Mean Aerodynamic Chord (MAC) -

The chord of an imaginary rectangular wing with the same area and the same aerodynamic parameters as the real wing.

C.G. Limits -

The extreme centre of gravity positions within which the aircraft may be operated at a given weight.

Usable Fuel Quantity -

The fuel available for flight planning.

Unusable Fuel Quantity -

The fuel that can not be used for operation.

Standard Empty Weight (theoretical) -

Weight of a standard aircraft including unusable fuel full operating fluids and full oil.

Basic Empty Weight (actual)-

Standard empty weight plus optional equipment (it is given on production placard in aircraft and entered in the current Weighing Record and in Section 6. of this Flight Manual.

Variable load -

Individual loading weights (or the sum of them) which vary for each particular flight (or during the flight). The term "Variable load" includes weights of aircraft's crew, fuel and baggage.

Useful load -

The difference between the maximum take-off and the basic empty weight (as placard in the cockpit).

Maximum Take-off Weight -

Maximum weight approved for the take-off run.

Maximum Landing Weight -

Maximum weight approved for the landing.

(d) Miscellaneous terminology:

- ADF** - Automatic Direction Finder
- AFM** - Aircraft Flight Manual
- B.E.** - Best economy mixture proportion
- CHT** - Cylinder Head Temperature
- COMM** - general designation of the radiocommunication equipment
- C.G.** - Centre of Gravity
- DA** - Decision Altitude (above **sea level**)
- DME** - Distance Measuring Equipment
- ELT** - Emergency Locator Transmitter
- EGT** - Exhaust Gas Temperature
- EC** - Economical Cruise
- EHSI** - Electronic Horizontal Situation Indicator
- GIC** - Gyroinduction Compass
- GPS** - Global Position System
- HSI** - Horizontal Situation Indicator
- HTU** - Horizontal Tail Unit
- IFR** - Instrument Flight Rules
- ILS** - Instrument Landing System
- IMC** - Instrument Meteorological Condition
- MAC** - Mean Aerodynamic Chord
- MDA** - Minimum Descent Altitude (above **sea level**)
- MKR** - (radio) Marker 75 MHz
- MC** - Maximum Continuous
- MTP** - Maximal Take-off Power
- MM** - Maintenance Manual
- NAV** - General designation of the navigation equipment
- PC** - Performance Cruise
- RMI** - Radiomagnetic Indicator
- RNAV** - Area Navigation
- RWY** - Runway

S/N - Serial Number
SAE - Oil Viscosity Grade
TEL - Tetraethyl Lead
VOR - VHF Omnidirectional radio Range
VTU - Vertical Tail Unit
XPDR - ATC Transponder

1.41 **CONVERSION OF UNITS**

Following table is helpful for metric to the Imperial (and vice-versa) units conversion.

| Conversion factors | | | | | |
|-----------------------|--|---------------------------|--------------|---------------------------|-------------|
| U N I T S | Dimension, Distance | m - ft | 3.2808 | ft - m | 0.3048 |
| | | km - Nm | 0.5396 | Nm - km | 1.8532 |
| | | km - Stm | 0.6214 | Stm - km | 1.6093 |
| | | cm - inch | 0.3937 | inch - cm | 2.5400 |
| | | mm - inch | 0.03937 | inch - mm | 25.4000 |
| | Area, Surface | m ² - sq.ft | 10.7643 | sq.ft - m ² | 0.0929 |
| | | m ² - sq.inch | 1550.0000 | sq.inch - m ² | 0.0006 |
| | Volume, Capacity (l = litre) | m ³ - cu.ft | 35.3100 | cu.ft - m ³ | 0.0283 |
| | | cm ³ - cu.inch | 0.0610 | cu.inch - cm ³ | 16.39 |
| | | l - cu.ft | 0.0353 | cu.ft - l | 28.32 |
| | | l - cu.inch | 60.9756 | cu.inch - l | 0.0164 |
| | | l - U.S.gal. | 0.2642 | U.S.gal. - l | 3.7850 |
| | | l - quart | 1.0570 | quart - l | 0.9460 |
| | Speed | km/h - knots | 0.5396 | knots - km/h | 1.8532 |
| | | m/s - ft/min | 196.8000 | ft/min - m/s | 0.0051 |
| | | m/s - knots | 1.9426 | knots - m/s | 0.5148 |
| | | m/min - ft/min | 3.2810 | ft/min - m/min | 0.3048 |
| | Pressure | kPa - p.s.i. | 0.1450 | p.s.i. - kPa | 6.8966 |
| | | kPa - in.Hg | 0.2953 | in.Hg - kPa | 3.3864 |
| | Weight | kg - lb | 2.2046 | lb - kg | 0.4536 |
| | Static moment | kgm - lbft | 7.2333 | lbft - kgm | 0.1382 |
| | | kgm - lbinch | 86.7950 | lbinch - kgm | 0.01152 |
| | Engine power | kW - HP | 1.3410 | HP - kW | 0.7457 |
| | Temperature | °C - °F | (9/5x °C)+32 | °F - °C | (°F-32)x5/9 |

Fig. 1-11

SAMPLE PROBLEM:

Task:

Weight of variable load is M = 700 lb ? kg

Computation:

$$M = 700 \times 0,4536 = 317,5 \text{ kg}$$

Result:

$$M = 700 \text{ lb} = 317,5 \text{ kg}$$

INTENTIONALLY LEFT BLANK